



CARDEL HI BOND 3 ADHESIVE

TECHNICAL DETAILS

Adhesive type:	Copolyamide
Card types:	PVC, ABS
Melting range:	110-120°C
Typical lamination temperature:	130°C
Typical implantation temperature:	180-210°C
Av. surface weight of adhesive:	40gm ² ± 5g/m ²
Width:	29mm or 29.5mm (alternatives available)
Thickness:	35µm ± 5µm
Length:	100m, 200m or 400m
Core inside diameter:	3" (76mm)
Carrier:	Siliconised paper 88 micron +/- µm (93 gsm +/- 5)
Shelf life / storage:	2 years under normal storage conditions, protected from elements and sunlight Minimum storage temperature: +5°C Maximum storage temperature: +30° Minimum atmospheric humidity: 20% Maximum atmospheric humidity: 60%